## INTERNATIONAL SEARCH REPORT

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A. CLASS	B22C9/04 B22C9/10 B22C7/0	6 B22C7/02								
According to International Patent Classification (IPC) or to both national classification and IPC										
B. FIELDS SEARCHED										
Minimum documentation searched (classification system followed by classification symbols)  IPC 7 B22C										
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched  Electronic data hase consulted dudge the interestional example (as a second data has expense).										
Electronic data base consulted during the International search (name of data base and, where practical, search terms used)  WPI Data, PAJ, EPO-Internal										
C. DOCUMENTS CONSIDERED TO BE RELEVANT										
Category °	Citation of document, with indication, where appropriate, of the re	levant passages	Relevant to claim No.							
Х	GB 2 347 888 A (BAKER HUGHES INC 20 September 2000 (2000-09-20) claims; figures	)	1							
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Further documents are listed in the continuation of box C.  Patent family members are listed in annex.										
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Date of the a	Date of the actual completion of the international search  Date of mailing of the international search report									
13 June 2003 23/06/2			3							
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